## 4.4 For internal threads: Tap holders with 4-jaw square chuck

## Without quick change system

AKON tap holders center the tap exactly in the provided drill-hole. A finely aligned positioning results in a perfectly straight thread. No more poor finish or defective threads. Cut your threads in an uncomplicated way, fast and with high quality.





## A lathe mandrel is to be ordered together with the tap holder.

Part No.	Größe	Dimensions (mm)		Thread size to be cut ISO metric coarse
		d1	square	thread size - DIN 13
100106	1	12	2.1 <del>-</del> 4.9	M1 - M6
300424	3	25	3.4 <del>-</del> 14.5	M4 - M24

Scope of supply: Tap holders include a T-handle wrench.

WPlease refer to your tapping catalog for additional taps which can be used with.