

6. HOLDER SETS

6.2 Holder set size 2 with quick change system for lathes

For external and internal threads

External threads M3 - M14

For dies DIN 223 / EN 22568

20x7/5 mm, 25x9 mm, 30x11 mm, 38x14/10 mm

Internal threads M3 - M16

Shank diameter d1=20 mm



Part No.	For optional lathe mandrel
200202	MT2 with lug and depth scaling
200203	MT3 with lug and depth scaling
200204	MT4 with lug and depth scaling
200200	without a lathe mandrel

Bestehend aus:

Part No.	Description	For die OD and height (mm)	ISO metric coarse thread size to be cut - DIN 13
021000	Basic holder		
Square chuck			
020316	Attachment for tapping	2.7 - 9.0 mm	M3 - M16
022007	Attachment for threading	20x7/5	M3 - M6
022509		25x9	M7 - M9
023011		30x11	M10 - M11
023814		38x14/10	M12 - M14
012025	Hex key		
022030			
022316	T-handle wrench		

Lathe mandrel optional.

Maximum length of external threads 70 - 80 mm.