

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

CHUCK JAW PASTE

Revision: 26.05.2025

Product code: 637

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

CHUCK JAW PASTE

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Metal cutting paste

Uses advised against

No information available.

1.3. Details of the supplier of the safety data sheet

Company name:	Van Ommen BV	
Street:	Voorste Kerkweg 4	
Place:	NL-7361 ET Beekbergen	
Telephone:	0031 (0)55 5067600	Telefax: 0031 (0)55 5067601
E-mail:	sales@vanommen.nl	
E-mail (Contact person):	sales@vanommen.nl	
Internet:	www.phantom.eu	

1.4. Emergency telephone number:

+ 31 10 713 8195

Further Information

Reserved for industrial and professional use.

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Regulation (EC) No 1272/2008**

This mixture is not classified as hazardous in accordance with Regulation (EC) No 1272/2008.

2.2. Label elements**Regulation (EC) No 1272/2008****Special labelling of certain mixtures**

EUH208	Contains Naphthenic acids, bismuth salts, Naphthenic acids, Naphthenic acids, zinc salts, basic. May produce an allergic reaction.
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2.3. Other hazards

Desensitised explosives: Alkylthiodiazol, Wismuthnaphtenat, Zinknaphtenat, Naphtensäure.

Avoid release to the environment.

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

High slip hazard because of leaking or spilled product.

SECTION 3: Composition/information on ingredients**3.2. Mixtures**



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Relevant ingredients

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
85736-59-0	Naphthenic acids, bismuth salts			0,1-0,99 %
	288-470-5		01-2120769500-56	
	Eye Irrit. 2, Skin Sens. 1, Aquatic Chronic 3; H319 H317 H412			
1338-24-5	Naphthenic acids			0,1 - 0,9 %
	215-662-8		01-2119552477-31	
	Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1; H315 H319 H317			
84418-50-8	Naphthenic acids, zinc salts, basic			0-0,9 %
	282-762-6		01-2119988500-34	
	Eye Irrit. 2, Skin Sens. 1B, Aquatic Chronic 2; H319 H317 H411			
	Reaction products of 2,5-dimercapto-1,3,4-thiadiazole, sodium salt, with 1-octanethiol and hydrogen peroxide			0-0,09 %
	948-020-7		01-2120792779-28	
	Acute Tox. 4, Skin Irrit. 2, Skin Sens. 1, Aquatic Chronic 4; H332 H315 H317 H413			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
1338-24-5	215-662-8	Naphthenic acids	0,1 - 0,9 %
		dermal: LD50 = 3160 mg/kg	
84418-50-8	282-762-6	Naphthenic acids, zinc salts, basic	0-0,9 %
		dermal: LD50 = 2000 mg/kg; oral: LD50 = 2000 mg/kg	
	948-020-7	Reaction products of 2,5-dimercapto-1,3,4-thiadiazole, sodium salt, with 1-octanethiol and hydrogen peroxide	0-0,09 %
		inhalation: ATE = 11 mg/l (vapours); inhalation: LC50 = 3,08 mg/l (dusts or mists); dermal: LD50 = > 2000 mg/kg; oral: LD50 = > 5000 mg/kg	

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Seek medical attention if problems persist. No administration in cases of unconsciousness or cramps. First aider: Pay attention to self-protection!
Symptoms can occur only after several hours.

After inhalation

Move victim to fresh air. Put victim at rest and keep warm.

After contact with skin

Remove contaminated, saturated clothing immediately. After contact with skin, wash immediately with plenty of water and soap. Seek medical attention if problems persist.

After contact with eyes

In case of contact with eyes, rinse immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Consult an ophthalmologist.

After ingestion

Do NOT induce vomiting.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

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SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Water fog. Extinguishing powder. Carbon dioxide. Foam.

Unsuitable extinguishing media

High power water jet.

5.2. Special hazards arising from the substance or mixture

In case of fire may be liberated:

Carbon dioxide (CO₂).

Carbon monoxide

Nitrogen oxides (NO_x).**5.3. Advice for firefighters**

Do not inhale explosion and combustion gases. Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****General advice**

Wear personal protection equipment. Do not breathe gas/fumes/vapour/spray. Provide adequate ventilation.

For non-emergency personnel

Special danger of slipping by leaking/spilling product.

For emergency responders

Self-protection of the first aider Remove affected person from the danger area and lay down. Do not leave affected person unattended. Remove all sources of ignition. Use appropriate respiratory protection.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Prevent spread over a wide area (e.g. by containment or oil barriers). Treat the recovered material as prescribed in the section on waste disposal.

Collect in closed containers for disposal.

6.3. Methods and material for containment and cleaning up**For containment**

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents).

Clean contaminated articles and floor according to the environmental legislation.

Clean with detergents. Avoid solvent cleaners.

6.4. Reference to other sections

Disposal: see section 13

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

Avoid oil mist

Use only in well-ventilated areas.

When using do not eat, drink or smoke.

Further information on handling

High slip hazard because of leaking or spilled product.

7.2. Conditions for safe storage, including any incompatibilities



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Requirements for storage rooms and vessels

Keep the packing dry and well sealed to prevent contamination and absorption of humidity.

Recommended storage temperature: 5-40 °C

Hints on joint storage

Keep away from food, drink and animal feedingstuffs.

Maximum period of storage (time): 3

Further information on storage conditions

Protect from sunlight. Store in a well-ventilated place.

7.3. Specific end use(s)

Observe technical data sheet.

Reserved for industrial and professional use.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

DNEL/DMEL values

CAS No	Substance			
DNEL type		Exposure route	Effect	Value
1338-24-5	Naphthenic acids			
Worker DNEL, long-term		inhalation	systemic	21,3 mg/m³
Worker DNEL, long-term		dermal	systemic	15,1 mg/kg bw/day
Consumer DNEL, long-term		inhalation	systemic	5,25 mg/m³
Consumer DNEL, long-term		dermal	systemic	7,55 mg/kg bw/day
Consumer DNEL, long-term		oral	systemic	1,51 mg/kg bw/day
	Reaction products of 2,5-dimercapto-1,3,4-thiadiazole, sodium salt, with 1-octanethiol and hydrogen peroxide			
Worker DNEL, long-term		inhalation	systemic	5,43 mg/m³
Worker DNEL, long-term		dermal	systemic	1,54 mg/kg bw/day



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PNEC values

CAS No	Substance	
Environmental compartment		Value
1338-24-5	Naphthenic acids	
Freshwater		0,00562 mg/l
Marine water		0,000562 mg/l
Freshwater sediment		28,2 mg/kg
Marine sediment		2,82 mg/kg
Micro-organisms in sewage treatment plants (STP)		0,13 mg/l
Soil		5,61 mg/kg
84418-50-8	Naphthenic acids, zinc salts, basic	
Freshwater		0,00562-0,0206 mg/l
Marine water		0,000562-0,0061 mg/l
Freshwater sediment		28,1-117,8 mg/kg
Marine sediment		2,81-56,5 mg/kg
Soil		5,61-35,6 mg/kg

Additional advice on limit values

Does not contain substances above concentration limits fixing an occupational exposure limit. To date, no national critical limit values exist.

8.2. Exposure controls



Appropriate engineering controls

If local exhaust ventilation is not possible or not sufficient, the entire working area should be ventilated by technical means.

Individual protection measures, such as personal protective equipment

Eye/face protection

EN 166

Hand protection

Protect skin by using skin protective cream.
Wash hands before breaks and after work.

Skin protection

Chemical resistant safety shoes. Take off immediately all contaminated clothing.
Thorough skin-cleansing after handling the product. Set out skin protection guidelines.

Respiratory protection

If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn.

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: Metal cutting paste



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Colour: brown
 Odour: characteristic
 Odour threshold: No data available

Test method

Melting point/freezing point:	not determined	
Boiling point or initial boiling point and boiling range:	not determined	
Lower explosion limits:	1 vol. %	
Upper explosion limits:	10 vol. %	
Auto-ignition temperature:	> 320 °C	
pH-Value:	not determined	
Viscosity / kinematic: (at 40 °C)	not determined	ASTM D 7042
Partition coefficient n-octanol/water:	> 6	
Vapour pressure: (at 20 °C)	< 0,05 hPa	
Density (at 15 °C):	1,0 g/cm ³	DIN 51757
Relative density (at 15 °C):	1,0	
Relative vapour density:	>1	

9.2. Other information

Other safety characteristics

Pour point: 180 °C IP396

Further Information

No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions

Violent reaction with: Oxidizing agents.

10.4. Conditions to avoid

Protect against: heat.

10.5. Incompatible materials

The following must be prevented: Oxidizing agents, strong. acid.

10.6. Hazardous decomposition products

Hazardous decomposition products: none

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicokinetics, metabolism and distribution

There are no data available on the preparation/mixture itself.
 Data apply to the main component.

Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix tested

Dose	Species	Source
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LD50, oral	> 5000 mg/kg	Rat	estimated
LD50, dermal	> 5000 mg/kg	Rabbit	estimated

ATEmix calculated

ATE (inhalation vapour) > 20 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
1338-24-5	Naphthenic acids				
	dermal	LD50 3160 mg/kg	Rabbit		
84418-50-8	Naphthenic acids, zinc salts, basic				
	oral	LD50 2000 mg/kg	Rat	ECHA	
	dermal	LD50 2000 mg/kg	Rabbit	ECHA	
	Reaction products of 2,5-dimercapto-1,3,4-thiadiazole, sodium salt, with 1-octanethiol and hydrogen peroxide				
	oral	LD50 > 5000 mg/kg	Rat		
	dermal	LD50 > 2000 mg/kg	Rabbit		
	inhalation vapour	ATE 11 mg/l			
	inhalation (4 h) dust/mist	LC50 3,08 mg/l	Rat		

Irritation and corrosivity

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation: Based on available data, the classification criteria are not met.

Sensitising effects

Based on available data, the classification criteria are not met.

Contains Naphthenic acids, bismuth salts, Naphthenic acids, Naphthenic acids, zinc salts, basic. May produce an allergic reaction.

Carcinogenic/mutagenic/toxic effects for reproduction

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

No risks worthy of mention. Practical experience.

The statement is derived from the properties of the single components.

The classification was undertaken in accordance with the calculation method governed by the Preparations

Directive (1999/45/EC).

11.2. Information on other hazards

Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.



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SECTION 12: Ecological information

12.1. Toxicity

Based on available data, the classification criteria are not met.

The statement is derived from the properties of the components.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
	Reaction products of 2,5-dimercapto-1,3,4-thiadiazole, sodium salt, with 1-octanethiol and hydrogen peroxide					
	Acute fish toxicity	LC50 mg/l	< 100	96 h	Fish	
	Acute algae toxicity	ErC50 mg/l	> 100	72 h	Algae	

12.2. Persistence and degradability

Product is not easily biodegradable.

CAS No	Chemical name			
	Method	Value	d	Source
	Evaluation			
84418-50-8	Naphthenic acids, zinc salts, basic			
	OECD 301B	28,8	28	
	Not easily bio-degradable (according to OECD-criteria).			
	Reaction products of 2,5-dimercapto-1,3,4-thiadiazole, sodium salt, with 1-octanethiol and hydrogen peroxide			
	OECD 301 B	0,00 %	28	
	Not easily bio-degradable (according to OECD-criteria).			

12.3. Bioaccumulative potential

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
85736-59-0	Naphthenic acids, bismuth salts	5
	Reaction products of 2,5-dimercapto-1,3,4-thiadiazole, sodium salt, with 1-octanethiol and hydrogen peroxide	> 6,5

12.4. Mobility in soil

in delivery condition: viscous

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

The components in this formulation do not meet the criteria for classification as PBT or vPvB.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Do not allow uncontrolled discharge of product into the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Dispose of contents/container to an appropriate recycling or disposal facility. Dispose of waste according to applicable legislation.

List of Wastes Code - residues/unused products



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120112 WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS; wastes from shaping and physical and mechanical surface treatment of metals and plastics; spent waxes and fats; hazardous waste

List of Wastes Code - used product

120112 WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS; wastes from shaping and physical and mechanical surface treatment of metals and plastics; spent waxes and fats; hazardous waste

Contaminated packaging

Non-contaminated packages may be recycled.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number: No dangerous good in sense of these transport regulations.

14.2. UN proper shipping name: No dangerous good in sense of these transport regulations.

14.3. Transport hazard class(es): No dangerous good in sense of these transport regulations.

14.4. Packing group: No dangerous good in sense of these transport regulations.

Other applicable information (land transport)

Not restricted

Inland waterways transport (ADN)

14.1. UN number or ID number: No dangerous good in sense of these transport regulations.

14.2. UN proper shipping name: No dangerous good in sense of these transport regulations.

14.3. Transport hazard class(es): No dangerous good in sense of these transport regulations.

14.4. Packing group: No dangerous good in sense of these transport regulations.

Other applicable information (inland waterways transport)

Not restricted

Marine transport (IMDG)

14.1. UN number or ID number: No dangerous good in sense of these transport regulations.

14.2. UN proper shipping name: No dangerous good in sense of these transport regulations.

14.3. Transport hazard class(es): No dangerous good in sense of these transport regulations.

Other applicable information (marine transport)

Not restricted

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: No dangerous good in sense of these transport regulations.

14.2. UN proper shipping name: No dangerous good in sense of these transport regulations.

14.3. Transport hazard class(es): No dangerous good in sense of these transport regulations.

Other applicable information (air transport)

Not restricted

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Personal protection equipment: see section 8

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Directive 2010/75/EU on industrial emissions: 0,0

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Directive 2004/42/EC on VOC in
paints and varnishes:
Information according to Directive
2012/18/EU (SEVESO III):

0,0

Not subject to 2012/18/EU (SEVESO III)

National regulatory information

Employment restrictions:

Observe employment restrictions under the Maternity Protection Directive
(92/85/EEC) for expectant or nursing mothers.

Water hazard class (D):

1 - slightly hazardous to water

Additional information

3403 1990

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information**Changes**

This data sheet contains changes from the previous version in section(s): 2,7,9,11,12,15,16.

AICS (Australien), DSL (Kanada), IECSC (China), REACH (Europäische Union), ENCS (Japan),
ISHL (Japan), KECI (Korea), NZIoC (Neuseeland), PICCS (Philippinen), TSCA (USA)

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Abbreviations and acronyms

Acute Tox. 4: Acute toxicity, hazard category 4
Skin Irrit. 2: Skin irritation, hazard category 2
Eye Irrit. 2: Eye irritation, hazard category 2
Skin Sens. 1: Skin sensitisation, hazard category 1
Aquatic Chronic 2: Hazardous to the aquatic environment, long-term hazard category: Chronic 2
CLP: Classification, labelling and Packaging
REACH: Registration, Evaluation and Authorization of Chemicals
GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals
UN: United Nations
CAS: Chemical Abstracts Service
DNEL: Derived No Effect Level
DMEL: Derived Minimal Effect Level
PNEC: Predicted No Effect Concentration
ATE: Acute toxicity estimate
LC50: Lethal concentration, 50%
LD50: Lethal dose, 50%
LL50: Lethal loading, 50%
EL50: Effect loading, 50%
EC50: Effective Concentration 50%
ErC50: Effective Concentration 50%, growth rate
NOEC: No Observed Effect Concentration
BCF: Bio-concentration factor
PBT: persistent, bioaccumulative, toxic
vPvB: very persistent, very bioaccumulative
ADR: Accord européen sur le transport des marchandises dangereuses par Route
(European Agreement concerning the International Carriage of Dangerous Goods by Road)
RID: Regulations concerning the international carriage of dangerous goods by rail
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
(Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures)
IMDG: International Maritime Code for Dangerous Goods
EmS: Emergency Schedules
MFAG: Medical First Aid Guide
IATA: International Air Transport Association
ICAO: International Civil Aviation Organization
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
IBC: Intermediate Bulk Container
VOC: Volatile Organic Compounds
SVHC: Substance of Very High Concern

Relevant H and EUH statements (number and full text)

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.
EUH208	Contains Naphthenic acids, bismuth salts, Naphthenic acids, Naphthenic acids, zinc salts, basic. May produce an allergic reaction.

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights.

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(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)