

6. HOLDER SETS

6.3 Holder set size 1 without quick change system for lathes

For external and internal threads

External threads M1 - M6

For dies DIN 223 / EN 22568

16x5 mm, 20x7/5 mm

Internal threads M1 - M6

Shank diameter d1=12 mm



Part No.	For optional lathe mandrel
100201	MT1 with lug and depth scaling
100202	MT2 with lug and depth scaling
100203	MT3 with lug and depth scaling
100200	without a lathe mandrel

Bestehend aus:

Part No.	Description	For die OD and height (mm)	ISO metric coarse thread size to be cut - DIN 13
101605	Die holder	16x5	M1 - M2,6
102007		20x7/5	M3 - M6
Square chuck			
100106	Tap holder	2.1 - 4.9 mm	M1 - M6
011015	Hex key		
012025			
012106	T-handle wrench		

Lathe mandrel optional.

Maximum length of external threads 60 - 70 mm.