

## 6. HOLDER SETS

### 6.2 Holder set size 2 with quick change system for lathes

#### For external threads

##### External threads M3 - M14

For dies DIN 223 / EN 22568

20x7/5 mm, 25x9 mm, 30x11 mm, 38x14/10 mm

##### Shank diameter

d1=20 mm



Part No.	For optional lathe mandrel
200102	MT2 with lug and depth scaling
200103	MT3 with lug and depth scaling
200104	MT4 with lug and depth scaling
200100	without a lathe mandrel

#### Bestehend aus:

Part No.	Description	For die OD and height (mm)	ISO metric coarse thread size to be cut - DIN 13
021000	Grundhalter		
022007	Attachment for threading	20x7/5	M3 - M6
022509		25x9	M7 - M9
023011		30x11	M10 - M11
023814		38x14/10	M12 - M14
012025	Hex key		
022030			

Lathe mandrel optional.

Maximum length of external threads 70 - 80 mm.