

6. HOLDER SETS

6.4 Holder set size 3 without quick change system for lathes

For external and internal threads

External threads M16 - M24

For dies DIN 223 / EN 22568

45x18/14 mm, 55x22/16 mm

Internal threads M4 - M24

Shank diameter d1=25 mm



Part No.	For optional lathe mandrel
300203	MT3 with lug and depth scaling
300204	MT4 with lug and depth scaling
300200	without a lathe mandrel

Bestehend aus:

Part No.	Description	For die OD and height (mm)	ISO metric coarse thread size to be cut - DIN 13
304518	Die holder	45x18/14	M16 - M20
305522		55x22/16	M22 - M24
Square chuck			
300424	Tap holder	3.4 - 14.5 mm	M4 - M24
033040	Hex key		
033050			
032424	T-handle wrench		

Lathe mandrel optional.

Maximum length of external threads 70 - 80 mm.